Delete Initial Sound
beg, bat, boil
call, cash, cart
dare, date, dart
face, foul, for
gate, gear, gash
heart, harm, hall
jar, jam, jump
lake, lit, lash
mice, make, march
near, nice, neat
pad, pitch, part
rash, roar, rage
sold, sat, sink
teach, tan, tie
van, very, vowel
wink, wage, war
chart, chin, chill
shake, shark, shape
that, think, there
which, where, why

Delete 1st or 2nd Sound
black, bleed
brag, brake
clash, claim
crash, crook
drip, drought
flake, fled
glass, glide
grate, grain
play, plaque
pray; proof
scat, skin
sled, slip
smack, smash
snail, snip
spin, spill
stick, stack
swing, sweep
trap, track
twin, twine

Substitution -
First Sound
bad  mad
tan  man
sat  cat
make  take
mill  will
sit  lit
silk  milk
silk  milk

Delete Last Sound or Next-to-Last Sound
bait  base
bean  beat
lame  lake
rack  rat
gate  game
make  mail
base  bake

Subst - Varied Sounds
clock  click
draft  drift
drip  drop
flame  frame
free  flee
glass  grass
grow  glow
great  greet
pray  play
sled  slid
swing  sting
track  trick
stick  stuck
grand  grind
slap  snap
black  slack
breeze  freeze
sleep  slap
drank  prank
stunk  skunk